Directions to New Horizons of Allentown

Directions to 272 Brodhead Road,
Lehigh Valley Industrial Park IV, Bethlehem, PA 18017:

US 22 to Exit 512 (Center Street North)
Bear to the right off the ramp
US 22 (East) straight - through 3 lights
US 22 (West) straight - through 2 lights
Make right at next light - Brodhead Road
Straight - through first Stop sign
5th Building on Left

<table>
<thead>
<tr>
<th>Allentown Classes</th>
<th>Start Time</th>
<th>End Time</th>
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</thead>
<tbody>
<tr>
<td>Day Class</td>
<td>9:00 am</td>
<td>4:30 pm</td>
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**Please Don’t Be Late:** Students should arrive at least 15 minutes prior to class start time. Students arriving more than 15 minutes after start time are subject to losing their seats to a wait-listed client. Students will not be admitted to class if they arrive more than 30 minutes after a class begins. If you expect to be late, please CALL. 610-867-4002

**While In The Class:** In order to provide effective training, we ask that you refrain from using cell phones, pagers, communications devices and performing any inappropriate computer activities during class. **Please bring a sweater or jacket as room temperatures may vary.**

**Tools:** You will be provided with courseware specific to the event you are attending. We recommend you bring a pen and writing material to capture notes on the subjects covered.

**Breaks:** Day classes: A break in the morning and afternoon. Lunch will be from Noon to 1:15 pm.

**Rescheduling, Cancellation & Refund Policy:** If you need to reschedule or cancel your class, please refer to the Rescheduling, Cancellation & Refund Policy outlined in your training agreement.